

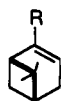
**Hydroboration of Terpenes. 11.
Convenient Method for Upgrading
2-Organylapopinenes to High Optical
Purity by Reaction of
2-Organylapoisopinocampheylboranes with
Suitable Dienes Followed by Displacement
with Acetaldehyde**

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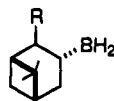
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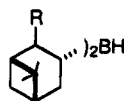
Organoborane chemistry is now widely used as one of the important tools to bring about numerous nonenzymatic asymmetric transformations.² The 2-organylapopinenes (2-R-apopinenes) such as α -pinene (**1a**), 2-ethylapopinene (**1b**), and 2-*n*-propylapopinene (**1c**) are versatile chiral auxiliaries for asymmetric synthesis *via* organoborane chemistry.^{2c-e} The efficacy of borane reagents derived from these 2-R-apopinenes is noteworthy. For example, *B*-chlorodiisopinocampheylborane (Ipc₂BCl) prepared from (+)- α -pinene has been effectively used for the asymmetric reduction of many prochiral ketones.³



1a R = Me **1d** R = *i*-Bu
1b R = Et **1e** R = Ph
1c R = Pr **1f** R = *i*-Pr



2a-f



3a-f

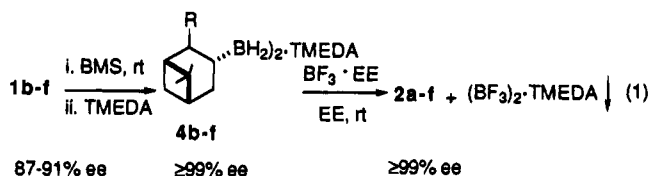
Although borane reagents based on α -pinene have been remarkably useful for asymmetric allylboration⁴ and reduction,^{2c} other borane reagents such as *B*-2-ethylapoisopinocampheyl-9-boracyclo[3.3.1]nonane (Eapineborane) and *B*-2-*n*-propylapoisopinocampheyl-9-boracyclo[3.3.1]nonane (Prapineborane), derived from 2-ethylapopinene (**1b**)⁵ and 2-*n*-propylapopinene (**1c**),⁶ respectively, have proved to be effective chiral reducing agents.⁶ We have recently reported the synthesis of 2-R-apopinenes **1c-f** which are promising for these applications of organoborane chemistry.^{7,8} The utility of 2-phenylapopinene (**1e**)⁸ for such organoborane reactions is yet to be explored. However, the direct method of preparation of 2-R-apopinenes **1b-f** does not provide material of the

desired $\geq 99\%$ optical purity to permit the enantioselective synthesis of desired chiral borane reagents. We have demonstrated that α -pinene can be obtained in $\geq 99\%$ optical yield by the convenient displacement of α -pinene from the optically pure Ipc₂BH (**3a**), obtained from the (+)- α -pinene of 91% ee, upon treatment with benzaldehyde.⁹ However, this methodology was unsatisfactory for the synthesis of the optically pure 2-R-apopinenes **1b-f**, since the sterically bulkier 2-R-apopinenes fail to undergo dihydroboration to yield a crystalline, optically pure bis(2-R-apoisopinyl)borane (Rap₂BH, **3b-f**).⁷ Thus, the inapplicability of this method, so valuable for the preparation of optically pure α -pinene, initiated a search for another suitable, elegant, and convenient procedure for the preparation of optically pure ($\geq 99\%$ ee) 2-R-apopinenes **1b-f**.

The present study describes a general procedure to obtain 2-R-apopinenes **1b-f** of high optical purity from chiral 2-organylapoisopinocampheylboranes (2-R-apoisopinylboranes, **2b-f**) of essentially $\geq 99\%$ ee.

Results and Discussion

Reaction of 2-R-apoisopinylboranes (RapBH₂, 2a-f) with 1,5-Cyclooctadiene (1,5-COD) and 1,5-Hexadiene. Recently, we have reported a general, convenient procedure for the synthesis of optically pure ($\geq 99\%$) tetramethylethylenediamine (TMEDA) adducts [(RapBH₂)₂·TMEDA, **4b-f**], obtained by the hydroboration of 2-R-apopinenes **1b-f** with BH₃·SMe₂ (BMS). These adducts **4b-f** selectively crystallize in $\geq 99\%$ ee upon treatment of the reaction mixture (containing RapBH₂ (**2b-f**) as major and Rap₂BH (**3b-f**) as minor components) with TMEDA.¹⁰ Treatment of these adducts **4b-f** with BF₃·EE readily provides RapBH₂ (**2b-f**) of $\geq 99\%$ optical purity (eq 1).¹⁰



We have demonstrated that the 'PraBH₂ (**2f**) hydroborates prochiral *trans*-disubstituted and trisubstituted alkenes to achieve significantly better optical induction than those realized by **2a,b,e**.^{11,12}

A number of publications have described the cyclic hydroboration of dienes and polyenes,¹³ but less effort has been devoted to exploring the asymmetric cyclic hydroboration of dienes. It has been demonstrated in previous work from this laboratory that the cyclic hydroboration

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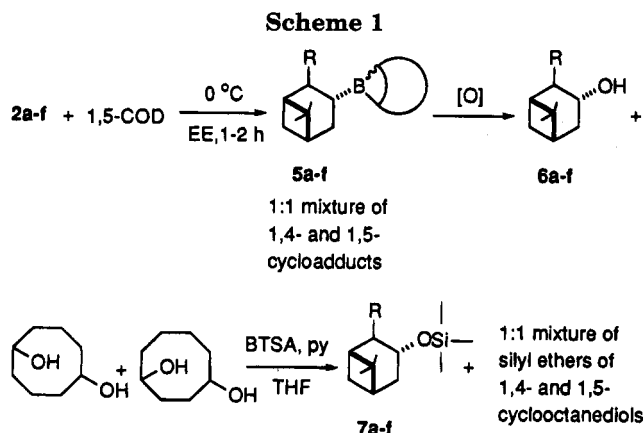
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(12) The synthesis of (+)- and (-)-[2-(1,3-dithianyl)]myrtenylborane has been described as an alternative means of achieving an improvement in the asymmetric hydroboration characteristics of IpcBH₂ (**2a**) (Richter, R. K.; Bonato, M.; Follet, M.; Kamenka, J.-M. *J. Org. Chem.* **1990**, *55*, 2855).

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of 1,5-COD with thexylborane (ThxBH_2) gives two regioisomeric products, arising from the 1,4- and 1,5-cycloaddition in a 4:1 ratio, respectively.¹⁴ It has also been reported that the chiral monoalkylboranes (R^*BH_2) react with 1,5-COD to give a 70:30 mixture of the 1,4- and 1,5-cyclic adducts.¹⁵ The less stable 1,4-regioisomer is readily isomerized to the 1,5-isomer at 65 °C.¹⁵

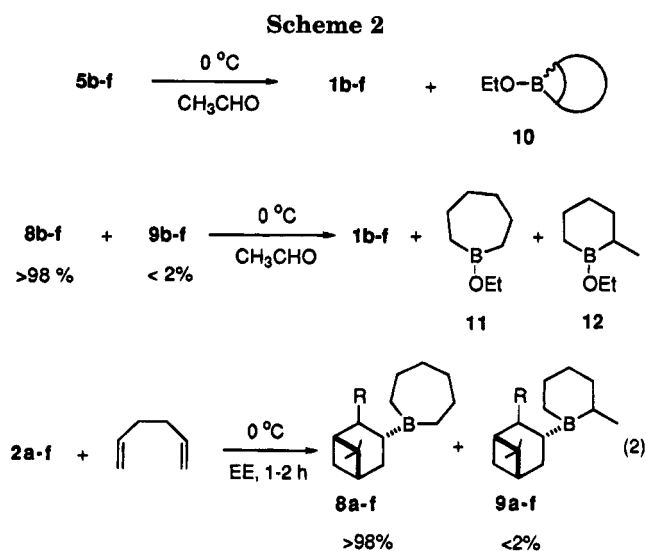
As a part of our research program to explore asymmetric syntheses using dienes *via* chiral organoboranes, the hydroboration of inexpensive and easily accessible 1,5-COD with RapBH_2 2a-f was investigated.¹⁶

Thus, the hydroboration of 1,5-COD with an ethereal solution of 2-R-apoisopinylboranes 2a-f at 0 °C for 1–2 h achieved the quantitative formation of mixed trialkylboranes 5a-f as determined by ¹¹B NMR (δ 82–87). Interestingly, the alkaline peroxide oxidation of an aliquot of the solution and subsequent analysis of their silyl ethers on capillary GC established the reaction product to be a 50/50 mixture of 1,4- and 1,5-cyclooctanediols. The silyl ethers were prepared from the reaction of alcohols with bis(trimethylsilyl)acetamide (BTSA)¹⁷ (Scheme 1).

Since the mixture of trialkylboranes 5b-f on treatment with acetaldehyde would furnish the same product, *i.e.*, optically pure 2-R-apopinenes 1b-f, no attempt was made to isomerize this mixture to the presumably more thermodynamically stable 1,5-regioisomer.

The cyclic hydroboration of 1,5-hexadiene with borane reagents, such as $\text{BH}_3\cdot\text{THF}$, $\text{BH}_2\text{Cl}\cdot\text{EE}$, thexylborane, and disiamylborane (Siad_2BH), has been extensively studied.^{13c} It has been observed that the regioselectivity in the hydroboration of 1,5-hexadiene with thexylborane to give *B*-thexylborepane was 90%, while the other borane reagents furnished a 70:30 mixture of 1,4- and 1,5-cyclic adducts.^{13c} It was, therefore, interesting to investigate the hydroboration of 1,5-hexadiene with 2-R-apoisopinylboranes 2a-f. Unlike the hydroboration of 1,5-COD, hydroboration of 1,5-hexadiene with 2-R-apoisopinylboranes 2a-f under similar conditions furnished a 49:1 mixture of *B*-(2-R-apoisopinyl)borepane (8) and *B*-(2-R-apoisopinyl)-2-methylborinane (9) (eq 2).

The percentage formation of trialkylboranes was determined as described in Scheme 1. Capillary GC analysis indicated the formation of 98% of 1,6-hexanediol and ~2% of 1,5-hexanediol, which in turn confirmed the



49:1 formation of 8a-f and 9a-f, respectively, in the hydroboration.

An expected by-product of this investigation is the discovery of a valuable new route to the essentially pure (98%) *B*-alkoxyborepane (11) system and to the many derivatives to which this can be readily converted, such as cycloheptanone.

Liberation of Optically Pure 2-R-apopinenes 1b-f from the Trialkylboranes by Reaction with Acetaldehyde. The displacement of one or two *Ipc* groups from boron by treating Ipc_2BR or $\text{IpcB}(\text{R})_2$ with aldehydes is well documented in literature.¹⁸ However, the displacement of the third alkyl group is very difficult even under drastic conditions.^{18b} This chemistry was successfully applied in displacing the optically pure 2-R-apopinenes 1b-f from the corresponding mixture of trialkylboranes 5 or 8 and 9 (Scheme 2).

Thus, the trialkylboranes 5 or 8 and 9 instantaneously underwent reaction with ~1.1 equiv of acetaldehyde at 0 °C resulting in the quantitative liberation of optically pure 2-R-apopinenes 1b-f along with the formation of mixed borinates 10 or 11 and 12. It was interesting to note that the displacement of 2-R-apopinenes 1b-f from the boron atom of trialkylboranes 5 or 8 and 9 was the predominant reaction with complete retention of configuration. As a result, racemization of the product 2-R-apopinenes 1b-f was not observed.

Purification of the Liberated 2-R-apopinenes 1b-f from the Reaction Mixture Containing Mixed Borinates 10 or 11 and 12. Two methods were suc-

(16) The hydroboration of α -pinene with 9-BBN proceeds smoothly to provide *Ipc*-9-BBN (Alpine-Borane) [(a) Midland, M. M.; Tramontano, A.; Zderic, S. A. *J. Am. Chem. Soc.* 1979, 101, 2352. (b) Reference 19b]. However, we have observed that as the R group in the 2-R-apopinenes become bulkier, the rate of hydroboration become so slow to be impractical (ref 8 and Dhokte, U. P.; Brown, H. C. unpublished results). Thus, the reaction of RapBH_2 with 1,5-COD provides an independent route to 2-R-apopinene-9-BBN compounds, potentially useful in the selective asymmetric reduction of acetylenic ketones and α -keto esters. Also, the corresponding lithium trialkylborohydride would produce a sterically bulkier analogue of lithium *B*-isopinocampheyl-9-boracyclo[3.3.1]nonyl hydride (Alpine-Hydride), perhaps more valuable for the asymmetric reduction of prochiral ketones (Krishnamurthy, S.; Vogel, F.; Brown, H. C. *J. Org. Chem.* 1977, 42, 2534).

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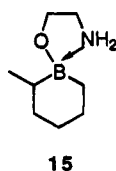
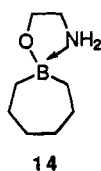
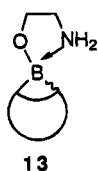
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cessfully employed for the removal of borinates: (A) by treatment with ethanolamine and (B) by alkaline peroxide oxidation.

Method A. The numerous borinic acid derivatives, such as 9-borabicyclo[3.3.1]borinates,¹⁹ dicyclohexylborinates,²⁰ and diisopinocampheylborinates,²¹ have been shown to precipitate quantitatively as crystalline solids from their solution in pentane upon treatment with ethanolamine.²² Therefore, this reaction was successfully applied. Thus, the addition of acetaldehyde to the reaction mixture at 0 °C liberated 2-R-apopinenes **1b–f** along with the formation of borinates **10** or **11** and **12** in pentane²³ as determined by ¹¹B NMR (δ 55–58). The instantaneous reaction of ethanolamine with the mixed borinates **10** or **11** and **12** provided a quantitative separation of the borinates as a mixture of crystalline ethanolamine adducts **13** or **14** and **15**, leaving behind the optically pure 2-R-apopinenes **1b–f** in the solution along with ethanol as a water-miscible side product. The ethanolamine adduct **14** was further crystallized from THF/pentane (1:2) and compared with the authentic sample reported in the literature.²⁴



The enantiomeric purity of the 2-R-apopinenes **1b–f** was conveniently determined as described in the Experimental Section.

Method B. The reaction mixtures containing optically pure 2-R-apopinenes **1b–f** and mixed borinates **10** or **11** and **12** in diethyl ether (EE) were oxidized with alkaline hydrogen peroxide at 0 °C. The products of the reaction, *i.e.*, 1,4- and 1,5-cyclooctanediols or 1,6- and 1,5-hexanediols, were easily separated from the ethereal solution of optically pure 2-R-apopinenes **1b–f** by washing with water. Thus, the 2-R-apopinenes **1b–f** of essentially $\geq 99\%$ chemically and optically pure material were obtained conveniently in 85–90% isolated yields by this one-pot procedure.

Conclusions

This procedure describes a simple, convenient, one-pot means of preparing 2-R-apopinenes of general interest in essentially $\geq 99\%$ optical and high chemical yields from their corresponding 2-R-apoisopinylboranes, derived from 2-R-apopinenes of only 87–91% ee, under mild reaction

conditions. The 2-R-apopinenes are obtained in 85–90% isolated yields. Therefore, this procedure provides a practical means for preparing 2-R-apopinenes which can be readily used to make enantiomerically pure organoborane reagents with controlled changes in the steric requirements of the organyl group in the 2-position of apopinene.

Experimental Section

All glassware were dried overnight at 140 °C, assembled hot, and cooled to ambient temperature in a stream of nitrogen.²⁵ All reactions were performed under static pressure of dry nitrogen. The reported boiling points are uncorrected. The ¹¹B NMR were recorded at 96 MHz and were referenced to BF₃·EE. The ¹H and ¹³C NMR spectra were recorded at 200 and 50 MHz, respectively. Samples were purified by preparative GC (20% SE-30 column), and optical rotations were measured on a digital polarimeter.

Materials. Anhydrous EE, acetaldehyde, and borane–dimethyl sulfide complex were used as obtained. The 2-R-apopinenes **1b–f** were prepared as described elsewhere.^{5–8} The (RapBH₂)₂TMEDA adducts, **4a**²⁶ and **4b–f**,¹⁰ were prepared using previously described procedures. The 2-R-apoisopinylboranes (RapBH₂, **2a–f**) were prepared by the reaction of BF₃·EE with bis-adducts **4a–f** according to the literature procedure.¹⁰ ²⁶ 1,5-Hexadiene and 1,5-COD were distilled over LAH prior to use.

General Procedure for Liberation of 2-R-apopinenes 1b–f of $\geq 99\%$ ee from the Corresponding 2-R-apoisopinylboranes (RapBH₂, 2b–f). **Method A.** An ethereal solution of RapBH₂ **2b–f** (0.60–0.80 M, 30 mmol) was cooled to 0 °C, and 1,5-cyclooctadiene (31 mmol) or 1,5-hexadiene (31 mmol) was then added over a period of 5 min. The mixture was warmed to 25 °C and stirred for 1–2 h. The ¹¹B NMR indicated quantitative formation of a mixture of trialkylboranes **5** or **8** and **9** (δ 82–87). The volatiles of the reaction mixture were removed (12 mmHg, 40 °C, 1 h). Dry pentane²³ (30 mL) was placed in the flask, and acetaldehyde (40 mmol) was slowly added at 0 °C. The mixture was further stirred for 1–2 h (¹¹B NMR δ 55–58). The ethanolamine (31 mmol) was added to the mixture at 25 °C, which readily precipitated ethanolamine derivative of borinates. The clean pentane layer was removed. The precipitate was washed with cold pentane (2 × 10 mL) and centrifuged. The combined solvent was distilled off, and the residual oil on distillation under reduced pressure over LAH furnished 2-R-apopinenes **1b–f** (85–90% yields). A small amount of 2-R-apopinene was further purified to give material of $\geq 99\%$ GC purity and $\geq 99\%$ ee by rotation. Small amounts of 2-R-apopinenes **1b–f** were subjected to the hydroboration–oxidation to obtain the corresponding alcohols **6b–f**, derivatized¹⁰ as the menthyl carbonate²⁷ (of **6b–d,f**) or MTPA²⁸ (**6e**). These derivatives were analyzed on a SPB-5 capillary GC column, revealing optical purities of $\geq 99\%$ ee, in comparison with the equal diastereomeric mixture of derivatives of the alcohols **6b–f** obtained from hydroboration–oxidation of the corresponding racemic 2-R-apopinenes **1b–f**.¹⁰ The ¹H and ¹³C NMR spectral data obtained for purified 2-R-apopinenes were identical with the reported values.^{5–8,10} (–)-2-Ethylapopinene (**1b**): bp 88–90 °C/40 mmHg; [α]_D²⁴ –45.7° (neat) [lit.⁵ [α]_D²³ –46.2° (neat), 99% ee]. (+)-2-*n*-Propylapopinene (**1c**): bp 100–102 °C/30 mmHg; [α]_D²⁰ +43.68° (c 1.0, MeOH) [[α]_D²¹ +39.29° (c 1.0, MeOH), 90% ee]. (+)-2-Isobutylapopinene (**1d**): bp 53–54 °C/0.9 mmHg; [α]_D²⁰ +15.29° (neat) [α]_D²⁰ +13.67° (neat), 90% ee]. (–)-2-Phenylapopinene (**1e**): bp 80–82 °C/0.1 mmHg; [α]_D²³ –19.89° (neat) [α]_D²¹ –17.28° (neat), 87% ee]. (+)-2-Isopropylapopinene (**1f**): bp 70–72 °C/12 mmHg; [α]_D²⁰ +39.00° (c 1.0, MeOH) [[α]_D²⁰ +35.31° (c 1.0, MeOH), 91% ee].

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(23) During this study we confirmed that the pentane was a better solvent than EE for the quantitative precipitation of the solid ethanolamine adduct of these borinates **10** or **11** and **12**.

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Method B. The ethereal solution of trialkylboranes **5** or **8** and **9** was treated with acetaldehyde (40 mmol) at 0 °C. After 1–2 h, the borinic acid derivatives **10** or **11** and **12** were oxidized by the successive addition of 3 N aqueous NaOH (10.5 mL) and 30% H₂O₂ (7.1 mL). The organic phase was separated and the aqueous phase extracted with ether (2 × 30 mL). The combined organic extract was stirred with water (60 mL) for 1 h. The organic layer was treated with brine and Na₂SO₄. Removal of solvent, and vacuum distillation of residual liquid over LAH, gave the 2-R-apopinenes (85–90% yields). The optical rotation of purified material (preparative GC) showed ≥99% ee of 2-R-apopinenes **1b–f**.

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Supplementary Material Available: Copies of the ¹H and ¹³C NMR spectra for **1b–f** (10 pages). This material is contained in libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.